



Zetamix Stainless steel datasheet

PRODUCT DESCRIPTION

Zetamix Stainless Steel is a 316L stainless steel filament used for 3D printing. The binders mixed with stainless steel powder enables to have a flexible and resistant filament usable with classical FFF printers (Fused Filament Fabrication). Printed parts need to be debinded and sintered.

Diameter available: 1,75mm

Postprocess : debinding and sintering

IDENTIFICATION

Trade name	Zetamix Stainless steel
Chemical name of raw material	316 L stainless steel
Binding proportion (vol) %	40%
Binding proportion (mass) %	8%
316L proportion (vol) %	60%
316L proportion (mass) %	92%

PRINTING AND SINTERING RECOMMANDATIONS

Printing temperature	120-130°C
solvant debinding	Acetone at 40°C
Sintering temprature	1350°C, under hydrogenated argon
Shrinkage	x,y = 13% ±1% / z = 13% ±1%
Density	>90 %

TYPICAL PROPERTIES OF THE FILAMENT

Specific Gravity [g/cm ³]	5.2
MFR [g/10min] (@120°C, 2.5kg, half die)	24
MVR [cm ³ /10(min)]	5
Moisture Absorption , 7 days [%]	<0,3%

Disclaimer : The results presented above are for information and do not constitute a legally binding Material Safety Data sheet (MSDS). Moreover, values are significantly dependent on printing and debinding parametters , operators experience and surrounding conditions. Any descriptions, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product.